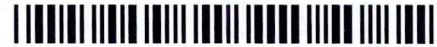




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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DSK077
Job Sheet 197733



Part No: DSK077

Job Qty: 5 pcs

Part Name: D2892-1 Turning Detail



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 8/19/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP rev A. 08.03.13 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Doosan - 1	5 pcs	8/19/19	8/19/19	1.00	3.65	Doosan - 1	
110	QC 2	5 pcs	8/19/19	8/19/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

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DAS
5
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Container No: S200868



Part: DSK077

Job No: 197733

Serial No/Batch: S200868

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/26/19

120	QC 8	5 pcs	8/19/19	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
130	Packaging 3-1 - Stock - B4B	5 pcs	8/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAS
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	9-35
140 QC 21 - SA	5 pcs	8/19/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
Part Op 100 - (Doosan Lathe) Turn blank as per Folio FA082 check bore with DT8495 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: <u>DSK077</u>) LOCATION: MAT060 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D6104-003	Round Billet, 17-4	5 pcs (1 ea)	100-Doosan - 1	S190771	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	D6104-003	5	21	0	
Part Specifications					
Specifications could not be found.					

Plex 7/16/19 8:13 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 197733
Description: Turning Detail for D2892-1		Part Number: DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529	DT8495	2.5265	2.527	2.528	2.527	2.527
B	3.702	3.722		3.713	3.713	3.713	3.713	3.713
C	2.814	2.834		2.825	2.825	2.825	2.825	2.825
D	0.718	0.738		0.729	0.729	0.729	0.729	0.729
E	0.090	0.110		0.096	0.096	0.096	0.096	0.096
F	2.714	2.734		2.725	2.725	2.725	2.725	2.725
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	3.214	3.234		3.226	3.226	3.226	3.226	3.226
I	0.913	0.933		0.925	0.925	0.925	0.925	0.925
J	0.022	0.042		0.035	0.035	0.035	0.035	0.035
K	0.090	0.110		0.095	0.099	0.099	0.099	0.099
L								
M								
N								
O								
P								

Measured by: [Signature]	Date: 19/07/26
Audited by: DAS 52	Date: 19/08/04
Prototype Approval: 9-89	Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	[Signature]

DART AEROSPACE LTD		Work Order:	197733
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.526	2.527			
B	3.702	3.722		3.714	3.714			
C	2.814	2.834		2.824	2.825			
D	0.718	0.738		.730	.729			
E	0.090	0.110		.099	.099			
F	2.714	2.734		2.727	2.727			
G	2.029	2.049		2.039	2.039			
H	3.214	3.234		3.224	3.224			
I	0.913	0.933		.918	.918			
J	0.022	0.042		R.032	R.032			
K	0.090	0.110		.102	.102			
L								
M								
N								
O								
P								

Measured by: <i>[Signature]</i>	Date: 2019/08/03
Audited by: 52 J-89	Date: 19/08/04
Prototype Approval:	Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>